

 Date of Issue
 18/09/2023

 Page Number
 1 of 8

HB3.6.1

Document Ref

Issue Number

Title: FP-ORA (Orange Pieces)

General Information

PICTURE	
DESCRIPTION	Freeze Dried Orange Pieces
SKU CODE	FP-ORA
SPEC NUMBER	SP0069
LEGAL DECLARATION when used in isolation according to EU regulation 1333/2008 & Commission directives 231/2012 & 1129/2011	Orange
INGREDIENT DECLARATION	Orango (100%)
	Orange (100%).
RAW MATERIAL COUNTRY OF ORIGIN	China, Egypt, Morocco, Turkey, Other locations may be possible.
COUNTRY OF MANUFACTURE	Product is processed close to source to ensure freshness and reduce transport weight, Country may vary per batch.

Prepared by:	Richard Strauss	Approved by:	Richard Oliver



Issue Number 1

Date of Issue 18/09/2023

Page Number 2 of 8

HB3.6.1

Document Ref

Title: FP-ORA (Orange Pieces)

SHELF LIFE & STORAGE	Up to 18 months from date of manufacture, Keep in a cool dry place at	
INSTRUCTIONS	ambient temperature. Once opened, use immediately, store in an	
	tight container and minimise moisture ingress.	
APPLICATIONS	Food Ingredient.	
DOSAGES RECOMMENDED	As required.	

Microbiological Limits

TEST	MAX LIMIT	FREQUENCY OF TESTING
TVC	50,000	Every batch
Yeasts	3,000	Every batch
Moulds	1,000	Every batch
Enterobacteriaceae	100	Every batch
E Coli	10	Once per year
Salmonella	Not detected in 25g	Once per year
Coliforms	10	Every batch
Listeria	Not tested	Na

Organoleptic and Quality

	Product Characteristic
Ī	Free from off flavours and smells

Foreign Body Controls e.g.Metal Detector/X-Ray/Sieve

Control Type	Detection limit	Frequency
Metal Detection	2.5mm	Every Batch

Prepared by:	Richard Strauss	Approved by:	Richard Oliver



Document Ref HB3.6.1
Issue Number 1

Date of Issue 18/09/2023
Page Number 3 of 8

Title: FP-ORA (Orange Pieces)

Physical Properties

Physical Property	Limit	Testing Frequency
РН	NA	NA
AW	NA	NA
Moisture	5%	Every batch
Ethanol Content	NA	NA

Nutritional Information per 100g

Energy	1302	КЈ
Energy	305	Kcal
Carbohydrate	56.1	g
Of which sugars	56.1	g
Fat	1.4	g
Of which saturates	0.2	g
Protein	6.8	g
Fibre	10.85	g
Salt	0.02	g

Allergen Information

Does the product contain any of the following, including <u>any</u> possible source of cross contamination or carry over?

Allergen (Directive EU 1169/2011 Annex II)	Present in	Used on	Used on Shared	Risk of
	Product	site	Equipment	contamination
				(Y/N)

Prepared by:	Richard Strauss	Approved by:	Richard Oliver



lactitol;

Document Ref Finished Goods Issue Number **Specification Sheet** Title: FP-ORA (Orange Pieces)

18/09/2023 Date of Issue Page Number 4 of 8

HB3.6.1

separate

	`		Page Number	4 01 8
Cereals containing gluten, namely: wheat, rye,	N	N	N	N
barley, oats, spelt, kamut or their hybridised				
strains, and products thereof, except:				
 wheat based glucose syrups including 				
dextrose				
 wheat based maltodextrins 				
 glucose syrups based on barley; 				
 cereals used for making alcoholic distillates 				
including ethyl alcohol of agricultural origin;				
Crustaceans and products thereof	N	Υ	N	N
				(Used in
				separate
				production area
				at one supplier
				site)
Eggs and products thereof	N	N	N	N
Fish and products thereof, except:	N	N	N	N
 fish gelatine used as carrier for vitamin or 				
carotenoid preparations;				
 fish gelatine or Isinglass used as fining 				
agent in beer and wine;				
Peanuts and products thereof;	N	N	N	N
Soybeans and products thereof, except	N	Y	N	N
 fully refined soybean oil and fat 				(Soya Lecithin
 natural mixed tocopherols (E306), natural 				handled on site
D-alpha tocopherol, natural D-alpha				within finished
tocopherol acetate, and natural D-alpha				goods)
tocopherol succinate from soybean				
sources;				
 vegetable oils derived phytosterols and 				
phytosterol esters from soybean sources				
 plant stanol ester produced from vegetable 				
oil sterols from soybean sources;				
Milk and products thereof (including lactose),	N	Υ	N	N
except:				(Used on site in
 whey used for making alcoholic distillates 				finished goods,
including ethyl alcohol of agricultural origin;				packed using
I and I		ì	1	1

Prepared by:	Richard Strauss	Approved by:	Richard Oliver



Title: FP-ORA (Orange Pieces)

Date of Issue 18/09/2023
Page Number 5 of 8

HB3.6.1

Document Ref

Issue Number

dedicated equipment) Ν Nuts, namely Ν Ν Ν almonds (Amygdalus communis L.), hazelnuts (Corylus avellana), walnuts (Juglans regia), cashews (Anacardium occidentale), pecan nuts (Carya illinoinensis (Wangenh.) K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof, except: Nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin Celery and products thereof Ν Ν Ν Ν Mustard and products thereof Ν Ν Ν Ν Sesame seeds and products thereof Ν Ν Ν Sulphur dioxide and sulphites at concentrations of Ν Ν Ν more than 10 mg/kg or 10 mg/litre in terms of the total SO₂ which are to be calculated for products as proposed ready for consumption or as reconstituted according to the instructions of the manufacturers Lupin and products thereof Ν Ν Ν Ν

Intolerance Information

Molluscs and products thereof

Does the product contain any of the following, including <u>any</u> possible source of cross contamination or carry over?

Ν

Ν

Ν

Ν

INTOLERANCE SUBSTANCES:	Y/N	If yes, give details
Aspartame	N	
Additives (E' Numbers etc)	N	
Beef and beef derivatives	N	
Benzoates	N	
вна/внт	N	
Chicken and chicken derivatives	N	
Cocoa	N	
Coriander	N	

Prepared by:	Richard Strauss	Approved by:	Richard Oliver	



Issue Number 1

Date of Issue 18/09/2023

Page Number 6 of 8

HB3.6.1

Document Ref

Title: FP-ORA (Orange Pieces)

Fruit and fruit derivatives	Υ	Orange
Glutamate	N	
Legumes and Pulses	N	
Monosodium Glutamate (MSG)	N	
Pork and pork derivatives	N	
Synthetic Colours including Azo and Coal tar dyes	N	
Vegetable and Vegetable derivatives	N	
Vegetable Oil:	N	
If yes state type and source, eg. Hydrogenated, partially		
hydrogenated: rapeseed, peanut, etc.		
Yeast and yeast derivatives	N	

Suitability

	Y/N	If not, give details
Vegetarians	Υ	
Vegans	Υ	
Orthodox Jewish Diet (Kosher)	Υ	(Not certified)
Muslim Diet (Halaal)	Υ	(Not certified)
Diabetics	Υ	

Genetically Modified Organisms (GMO)

	Y/N	Details
Does the product or any of its ingredients contain any maize or soya	N	
products?		
Does the product or any of its ingredients contain any genetically modified	N	
material (whether active or not)		
Please identify ingredients which contain such materials		
Is the product or any of its ingredients not substantially equivalent as a		
consequence of the use of genetic modification?		
Please identify any such ingredient		
Is the product or any of its ingredients produced from, but not containing	N	
any genetically modified material?		
Please identify those ingredients, which are produced from such materials.		

Prepared by:	Richard Strauss	Approved by:	Richard Oliver



Issue Number 1

Date of Issue 18/09/2023

Page Number 7 of 8

HB3.6.1

Document Ref

Title: FP-ORA (Orange Pieces)

Have genetically modified organisms been used as processing aids or		
additives used in connection with the production of these ingredients?		
Please identify any such processing aids or additives		
Have genetically modified organisms been used to produce processing aids		
or additives (GMO not present in aid or additive when in use) which are		
subsequently used in production of this product or any of its ingredients?		
Please identify any such processing aids or additives.		

Irradiation

Has the product or any of the ingredients including processing aids been	No
treated with ionising radiation	

Pesticides

Pesticide residue tested for	Maximum limit	Frequency
Pesticide detected residues comply with the legislative maximum levels (MRL's) of (EC) No 396/2005	As per (EC) No 396/2005	As per risk assessment

Heavy Metals

Test	Maximum limit	Frequency
The product complies with legislative maximum levels in accordance with (EC) No 1881/2006	As per (EC) No 1881/2006	As per risk assessment

Mycotoxins

Test	Maximum limit	Frequency
Not Tested	NA	NA

Prepared by: Richard Strauss Approved by: Richard Oliver	Prepared by:	Richard Strauss	Approved by:	Richard Oliver
--	--------------	-----------------	--------------	----------------



Issue Number 1

Date of Issue 18/09/2023

Page Number 8 of 8

HB3.6.1

Document Ref

Title: FP-ORA (Orange Pieces)

Additional Information

Available in laminated foil pouches in 100g, 250g, 500g, 1kg sizes.

Also available in bulk per kg packed in a blue bag in a box.

Available as carton size, exact packaging details may vary but in all cases will be suitable for the product.

Sign off

I declare that the information detailed on this document is believed to be correct as of the date specified below.

This product and data comply with all current UK and EU regulations.

This specification is deemed accepted by both parties if no issues have been reported to the supplier within one week.

<u>Supplier</u>		<u>Customer</u>	
Name	Richard Strauss	Name	
Position	Technical Manager	Position	
Date	24/10/2024	Date	
Signature	De Frans	Signature	

Prepared by:	Richard Strauss	Approved by:	Richard Oliver